



27 **Abstract**

28 The secondary use of P-sorbing industrial by-products as a fertilizer or soil conditioner is  
29 gaining increased attention, particularly in light of diminishing reserves of rock phosphate  
30 traditionally used to manufacture P fertilizer. This study examined applications of red mud  
31 (RM) and water treatment residuals (WTR) at two levels of P saturation (i.e. ‘as received’  
32 and partially saturated) in a soil incubation and runoff plot study. When incubated with soils  
33 ranging in texture and initial P concentration, P-sorbing residuals that were less enriched with  
34 P decreased water-extractable soil P (WEP) concentration to a greater extent than more P  
35 saturated residuals. In contrast to WTR treatments, not all of the RM applications decreased  
36 soil WEP concentrations below those of the control soils. The runoff study investigated soil P  
37 dynamics when partially P-saturated RM and WTR’s were surface applied to grass plots at 2 t  
38 ha<sup>-1</sup> on Day 0, followed by three rainfall simulations (7 cm hr<sup>-1</sup> for 30 min, Days 2, 7 and 28)  
39 and at 3 t ha<sup>-1</sup> on Day 70 followed by two more rainfall simulations (Days 77 and 96).  
40 Application of residuals at these rates did not significantly increase dissolved reactive P  
41 (DRP) in runoff compared with unamended controls during the study. Forage cuttings taken  
42 90 days after the first rainfall simulation indicated that nutrient uptake was not compromised  
43 by the application of the residuals. Overall results indicate that WTRs may be a more suitable  
44 soil amendment than RM residuals given their greater ability to reduce soil WEP across a  
45 range of soils without simultaneously increasing Mehlich-3 extractable soil P concentrations  
46 above the upper threshold limit (150 mg P kg<sup>-1</sup>), and their minimal impact on plant nutrient  
47 uptake.

48

49 **Key words:** P filters, water treatment residual, red mud, degree of P saturation, soil  
50 incubation, rainfall runoff.

51

## 52 NOMENCLATURE

DRP	Dissolved reactive P ( $\text{mg L}^{-1}$ )
DPS	Degree of P saturation ( $\text{M3- (P/[Al+Fe]) (\%)}$ )
DPSmod	Modified degree of P saturation ( $\text{M3- (P/[Al+Fe+Ca]) (\%)}$ )
EC	Electrical conductivity ( $\mu\text{S/cm}$ )
FGD	Flue gas desulfurization
LOI	Loss on ignition (%)
M3	Mehlich-3 extractant test ( $\text{mg kg}^{-1}$ )
PSD	Particle size distribution (%)
RM	Red mud
RM(ar)	'As received' red mud
RM(sat)	P saturated (or partially P saturated) red mud
RS1, RS2, etc	Rainfall simulation 1, 2 etc.
TP	Total P ( $\text{mg L}^{-1}$ )
WEP	Water-extractable P ( $\text{mg kg}^{-1}$ )
WTR	Water treatment residuals
WTR(ar)	'As received' water treatment residuals
WTR(sat)	P saturated (or partially P saturated) water treatment residuals

53

## 54 Introduction

55 Nitrogen (N) and phosphorus (P) enrichment remains a major impairment to designated uses  
56 of fresh and coastal waters globally (Schindler et al., 2008). Significant P contributions from  
57 the agricultural sector, in particular intensive livestock and crop production, is recognized as  
58 an issue that requires particular attention (USEPA, 2010). There is therefore growing  
59 acceptance that new technologies may be needed to reduce P losses from agricultural lands  
60 (Buda et al., 2012; Sharpley et al., 2015). The use of P-sorbing industrial by-products as filter  
61 materials is a particularly attractive option (Vohla et al., 2011) and may be an inexpensive  
62 alternative to chemical amendments (McDowell and Nash, 2012). In many cases, industrial  
63 by-products with high P sorbing capacities are stockpiled or disposed to landfill with high  
64 associated costs; however their use to mitigate agricultural P-losses would be highly  
65 beneficial for producers and industry alike. Effective P-sorbing materials include mine  
66 treatment residuals such as ochre (Dobbie et al., 2009; Fenton et al., 2009; Heal et al., 2003),  
67 water treatment residuals (Callahan et al., 2002; Babatunde et al., 2009; O'Rourke et al.,

68 2012), coal combustion by-products (Callahan et al., 2002; Stout et al., 1998; Oladeji et al.,  
69 2007; Agyin-Birikorang et al., 2007; Oliver et al., 2011), gypsum (Callahan et al., 2002;  
70 McFarland et al., 2003; Watts and Torbert, 2009; Andrade et al., 2002; Bryant et al., 2012;  
71 Uusi-Kamppa et al., 2012), hydrochars (Fei et al., 2019) and bauxite residue, also termed red  
72 mud (Cusack et al., 2018; Pepper et al., 2018).

73

74 Phosphorus-sorbing, industrial by-products have been shown to decrease the loss of P in  
75 surface runoff when: i) added to soils with elevated soil-test P levels (Stout et al., 2000;  
76 Callahan et al., 2002; McFarland et al., 2003; Novak and Watts, 2005; Brauer et al., 2005), ii)  
77 added to bio-solids (Ippolito et al., 1999) and animal manure prior to application to soil (Dao  
78 and Daniel, 2002; Dou et al., 2003; Elliott et al., 2005; Torbert et al., 2005), iii) used in edge-  
79 of-field filter strips designed to intercept overland flow (Dayton and Basta, 2005; Dorioz et  
80 al., 2006; Uusi-Kämpä and Jauhiainen, 2010); Uusi-Kämpä et al., 2012), and iv) used as  
81 in-ditch P removal filter systems (McDowell et al., 2008a; Penn, 2011; Groenenberg et al.,  
82 2013).

83

84 Applying WTR's ( $20 \text{ t ha}^{-1}$ ) to a buffer strip down-slope of soil receiving poultry litter,  
85 Dayton and Basta (2005) reported a decrease between 67 and 86% in runoff DRP compared  
86 to the unamended buffer strip. Similarly, Uusi-Kämpä and Jauhiainen (2010) reported that  
87 when applied to buffer strips, Fe-gypsum, and granulated ferric sulphate reduced DRP and  
88 total P (TP) losses between 74 to 85 and 47 to 64%, respectively but gypsum and  $\text{CaCO}_3$  did  
89 not result in any changes. Other remediation techniques to treat in-stream wastewater have  
90 been investigated, including filter socks (Shipitalo et al., 2012) and various reactive barriers  
91 placed along field and sub-surface drains (Penn, 2011). McDowell et al. (2008b) reported that  
92 backfilling tile drains with a mixture of 90% smelter slag and 10% basic slag reduced the

93 control DRP and TP from 0.33 to 0.09 mg DRP L<sup>-1</sup> and 1.2 to 0.36 mg TP L<sup>-1</sup> respectively.  
94 Treating runoff from a golf course, Penn et al. (2012) showed that a flow through system  
95 using steel and surface modified steel slag reduced DRP by approximately 31%, with the  
96 need to replenish the slags when they became P-saturated. Similarly Bryant et al. (2012)  
97 reported removal rates between 35 and 90% of soluble P (precipitated as calcium phosphate)  
98 that passed through a permeable flue gas desulfurization (FGD) gypsum barrier to intercept  
99 ditch water; however, the hydraulic capacity of the FGD material was identified as the  
100 limiting characteristic of this system.

101

102 While addition of P-sorbing amendments to inorganic and organic fertilizers may be effective  
103 in decreasing short term P runoff losses, sorbed P may accumulate on the soil in a diffuse  
104 manner making it difficult to mine and transport from P-enriched to P-deficient areas either  
105 on or off farm. There is a risk, therefore, that some future farm management practices may  
106 result in a P sink becoming a P source. In contrast, in-ditch and edge-of-field filters facilitate  
107 P entrapment on site and subsequent relocation to a P-deficient area. In order for by-products  
108 to be economical, they must be available locally, have a high P sorption capacity, and have  
109 hydraulic properties appropriate for the application (McGrath et al., 2013).

110

111 An ideal scenario for use of P-sorbing industrial residuals is that they can initially be used to  
112 adsorb P in filter drains, and once they reach a pre-determined P saturation level, they can  
113 then be removed and applied to P-deficient soils as a slow release fertilizer. Such a scenario  
114 would not only reduce P lost to runoff, but would also conserve on-site P, resulting in an  
115 overall reduction in P imports to both aquatic systems and agricultural land. However, there  
116 is a general lack of information relative to the release of P from partially or fully saturated

117 residuals when applied to soil, which is one of the biggest barriers to the development of  
118 industrial residuals as sustainable on-farm technology.

119

120 The objectives of this study were to i) use an incubation experiment to determine the effect of  
121 as received and partially P-saturated filter media [Red Mud (RM) and Water Treatment  
122 Residuals (WTR)] on water-extractable soil P (WEP) and soil-test P (STP) using three soil  
123 textures with three levels of STP, and ii) investigate P losses from grassland plots following  
124 application of as received and partially P-saturated RM and WTRs subjected to simulated  
125 rainfall.

126

127 Red mud or bauxite residue is a byproduct of the alumina extraction and steel manufacturing  
128 industries, and is enriched with oxides of Fe, Al and Ca (IAI, 2015) which make it a suitable  
129 medium for P adsorption. Uptake levels in the range 0.2 mg P g<sup>-1</sup> for untreated (Grace et al.,  
130 2015) and 203 mg P g<sup>-1</sup> for acid/heat treated (Liu et al., 2007) red mud have been reported;  
131 however recovery in the form of Ca-P is more stable and bioavailable in contrast with P  
132 associated metal cations (Melia et al., 2017; Cusack et al., 2018). Water treatment residuals  
133 typically comprise an iron / alum sludge byproduct with reported P uptake in the range 17.1 –  
134 21.3 mg g<sup>-1</sup> (Gao et al., 2013; Wang et al., 2016). Both RM and WTR's usually contain  
135 significant but varying amounts of P which has been adsorbed during their original  
136 applications (Herron et al., 2016). The amendments used in this study were selected based on  
137 their local availability, their perceived minimum risk to the environment, and their affinity to  
138 bind large amounts of P (Herron et al., 2016).

139

## 140 **Materials and Methods**

### 141 **Chemical and physical analyses**

142 Chemical and physical analyses were carried out on residuals and soils as follows: (i)  
143 electrical conductivity (EC) and pH on a 1:2 sample / water ratio, measurement by electrode;  
144 (ii) Mehlich-3 (M3) (Mehlich, 1984), plant available nutrients using 10:1 volume extractant  
145 to residual mass on undigested samples and 50:1 volume extractant to residual mass on  
146 digested samples, analysis on Spectro Arcos ICP, acid digestion to USEPA method 3050B  
147 (USEPA, 1996); (iii) total N and C using high-temperature combustion of approximately 30  
148 mg sample, analysis using Elementar varioMAX CN; (iv) loss on ignition (LOI) using muffle  
149 furnace to 360 °C and gravimetric measurement; (v) dissolved reactive P (DRP) by filtration  
150 (0.45 µm) and colorimetric analysis using the method of Murphy and Riley (1962); (vi) WEP  
151 by shaking 10:1 deionized water volume to air dried sieved (< 2 mm) samples, filtration (0.45  
152 µm) and colorimetric analysis (McDowell and Sharpley, 2001); (vii) total P (TP) by digestion  
153 (2 h at 400 °C) with a mixture of concentrated nitric and hydrochloric acid (Leytem and  
154 Kopomblekou, 2009) followed by colorimetric analysis; (viii) water-holding capacity by  
155 saturating a 50-g soil sample with deionized water and reweighing after 48 h of free drainage  
156 (Bond et al., 2006); (ix) initial water content by drying at 105 °C for 24 h; and (x) soil  
157 particle size distribution (PSD) using the hydrometer method (ASTM F1632, 2010).

158

### 159 **Residual characterization and preparation**

160 All samples (n=3) were dried at 55 °C and ground to pass a 2 mm sieve before being  
161 analysed for: (i) pH; (ii) digested and undigested M3 -P, potassium (K), calcium (Ca),  
162 magnesium (Mg), sulphur (S), sodium (Na), iron (Fe), manganese (Mn), zinc (Zn), copper  
163 (Cu), boron (B) and aluminium (Al); (iii) total N and carbon (C); and (iv) LOI. In addition,  
164 the following parameters were determined for the 'as received' RM [RM(ar)] and WTR  
165 [WTR(ar)] only (i) EC, (ii) WEP, (iii) water-holding capacity, and (iv) initial water content of  
166 air dried residuals. The maximum P sorption capacities ( $P_{\max}$ ) of the RM(ar) and WTR(ar)

167 were determined by the method of Olsen and Watanabe (1957) on samples which were air-  
168 dried for 7 days and sieved to < 6 mm. Residuals were added to between 25 and 1000 mg L<sup>-1</sup>  
169 P solution (1:100 residual mass to solution volume ratio), shaken end-over-end for 1 h,  
170 centrifuged (4750 rpm for 10 min at 25°C) and analyzed for DRP within 24 h.

171

172 In order to fully or partially P-saturate the RM and WTR residuals [RM(sat), WTR(sat)], a  
173 method based on that used by Oliver et al. (2011) was used, where a known mass of air-dried  
174 residual material was packed in a 25-L reservoir, which had a perforated base. Mesh and wire  
175 wool were placed between the base and the residual media to prevent particles falling  
176 through. The reservoir was suspended above a second 40-L reservoir, which was filled with  
177 approximately 35 L of synthetic DRP solution that had a target concentration of 50 mg L<sup>-1</sup>.  
178 The liquid was continuously circulated from the lower to the upper reservoir using a  
179 submersible pump thereby saturating the media in the upper reservoir (Fig. 1). Phosphorus  
180 was replenished by adding the required concentration of P solution to the lower reservoir to  
181 maintain the target concentration. Saturation took place over 4 days, following which the  
182 residual was rinsed with deionized water for 2 h before being air-dried.

183

## 184 **Treatments**

185 Five treatments were examined in both the laboratory incubation (Experiment 1) and plot-  
186 runoff (Experiment 2) experiments as follows: control (soil only / unamended grassed plot);  
187 amendments of RM(ar); RM(sat); WTR(ar); and WTR(sat).

188

## 189 **Incubation study (Experiment 1)**

190 Three soils from northwest Arkansas ranging in texture were used in the incubation study.

191 Captina silt-loam (fine-silty, siliceous, active, mesic Typic Fragiudult) and Roellen silty-clay-



192 loam (fine, smectitic, thermic Vertic Epiaquoll) soil was collected from the top 10 cm of the  
193 Animal Physiology Research Farm in Fayetteville, Arkansas (36°5'50"N, 94°10'44"W) and a  
194 Linker fine-sandy-loam soil (fine-loamy, siliceous, semiactive, thermic Typic Hapludult)  
195 collected from the top 10 cm of the Kibler Vegetable Research Station near Alma, Arkansas  
196 (35°22'43"N, 94°13'58"W). All soil samples were air-dried, crushed to pass a 2 mm sieve,  
197 and soil M3-P, WEP, pH, field moisture capacity, and soil particle-size-distribution were  
198 determined.

199  
200 Each soil (n=3) was amended with P (as  $\text{KH}_2\text{PO}_4$ ) to achieve three M3-P levels, low (target  
201  $50 \text{ mg kg}^{-1}$ ), medium (target  $200 \text{ mg kg}^{-1}$ ), and high (target  $550 \text{ mg kg}^{-1}$ ) after McDowell et  
202 al. (2011). Once amended all soils were watered to field capacity, allowed to air dry for one  
203 week before being wet again to ensure equilibration between P and the soils. After a further 8  
204 weeks, residuals were added at a rate equivalent to  $5 \text{ t ha}^{-1}$  to 200 g of sieved ( $< 2 \text{ mm}$ ), air-  
205 dried soil, placed in 200 mL polypropylene containers, and (considering depth of rainfall and  
206 overflow interaction as the upper 5 mm of soil; Ahuja et al., 1981) mixed thoroughly.  
207 Deionized water was added to achieve approximately 80% of field moisture capacity  
208 (representing in situ field moisture conditions) and the mixture was packed to an approximate  
209 field-representative bulk density of  $1.3 \text{ g cm}^{-3}$ .

210  
211 The containers were incubated at  $20 \pm 2^\circ\text{C}$  for 90 days during which time they were weighed  
212 at weekly intervals and distilled water added to ensure the in situ field moisture content of the  
213 mixture was maintained. At various intervals into the 90-day incubation, a 10 g sub-sample  
214 was collected from each container and analyzed for WEP at 7, 21, and 90 days after the start  
215 of the incubation period. After 90 days, the incubated soils were destructively sampled, oven  
216 dried at  $40^\circ\text{C}$  for 72 h, and crushed to pass a 2 mm sieve before being analyzed for pH, EC,

217 and M3-P, -Ca, -Fe, and, -Al. Degree of P saturation (DPS) was calculated by dividing M3-P  
218 by the sum of M3-Al, -Fe (Maguire and Sims, 2002) and modified DPS ( $DPS_{mod}$ ) by dividing  
219 M3-P by the sum of M3-Al, -Fe and -Ca.

220

## 221 **Runoff study (Experiment 2)**

### 222 **Site characterization**

223 Sixteen plots (1 by 2 m) were constructed within a 0.1 ha grassed area at the University of  
224 Arkansas Research Farm (36°5'48"N, 94°10'27"W) in northwest Arkansas, USA. The plot  
225 layout and construction followed the National Phosphorus Research Project Protocol (2015)  
226 and that described by Sharpley and Kleinman (2003). All plots had long axes in the direction  
227 of the site slope and were hydraulically isolated by driving steel edging into the soil (50 mm  
228 above and below soil surface). Each plot was instrumented with a runoff collection channel at  
229 the bottom of the slope. Following construction, plots were allowed a 10-day recovery period  
230 from any disturbance caused by installation and the grass was cut to a height of 50 mm before  
231 application of the residuals and initial rainfall simulation. Within the 16 plots, treatments  
232 were randomly assigned in two blocks ( $n = 2$ ) with the exception of RM(ar) and WTR(sat)  
233 treatments where  $n = 3$ .

234

235 Soil cores were collected from an area within the site that had uniform slope ( $2.75 \pm 0.6 \%$ )  
236 along the length and negligible slope across the width of the runoff plots. The samples were  
237 tested for M3-P ( $115 \pm 5.2 \text{ mg kg}^{-1}$ ), WEP ( $20.5 \text{ mg kg}^{-1}$ ), pH ( $6.54 \pm 0.2$ ), and PSD (42.2%  
238 sand, 51.2% silt and 6.6% clay). The soil surface texture at the site was confirmed to be silt  
239 loam.

240

### 241 **Rainfall simulations**

242 Rainfall simulations were conducted using a rainfall simulator designed to specifications  
243 described by Humphry et al. (2002) with a single TeeJet™ ½HH-SS50WSQ positioned at  
244 the center approximately 3.05 m above the soil surface (National Phosphorus Research  
245 Project, 2015). The simulator was calibrated to produce a rainfall intensity of 7 cm h<sup>-1</sup> and  
246 both rainfall intensity and coefficient of uniformity (85% uniformity) were verified at the  
247 beginning of each rainfall simulation event. The rainfall simulator frame was designed so that  
248 two plots could be subjected to rainfall at the same time. The source of the simulated  
249 rainwater had DRP < 0.005 mg L<sup>-1</sup>, TP < 0.020 mg L<sup>-1</sup>, and a pH of 8.1±0.2. These  
250 parameters were measured immediately prior to each event and daily precipitation was  
251 measured for the duration of the experiment. Simulated and natural precipitation were  
252 measured daily for a period of 4 weeks before and 12 weeks after the study (Fig S1).

253

254 Residuals (Table 1) were broadcast by hand on Days 0 and 70 at rates of 2 and 3 t ha<sup>-1</sup>,  
255 respectively. Rainfall simulations were conducted on Days 2, 7, and 28 (RS1, RS2 and RS3,  
256 after the first application of residuals) and Days 77 and 96 (RS4 and RS5, after the second  
257 residuals application). Runoff was deemed to have initiated once a constant stream of water  
258 flowed over the lip of the collection trough, at which time simulated rainfall continued for 30  
259 min. All runoff was collected and the total volume determined by weight. A subsample was  
260 immediately transported to the laboratory, filtered (0.45 µm), and stored at 4°C until TP and  
261 DRP analyses were carried out within 7 days of collection (n=3).

262

### 263 **Soil and vegetation samples**

264 Six months after application of the first residuals, soil samples were collected from the top 10  
265 cm from each plot and tested for WEP, pH, EC, and M3-P, -Ca, -Fe, and -Al. Prior to the

266 final rainfall simulations (day 96), vegetation samples were cut to 50 mm, dried for 7 days at  
267 55 °C, and analyzed for total P, K, Ca, Mg, S, Na, Fe, Mn, Zn, Cu, B, and Al.

268

## 269 **Statistical analyses**

270 Data for soil M3-P and soil WEP in the incubation study, runoff TP and DRP loads, soil M3  
271 – P, -Ca, -Fe, and -Al from rainfall simulation plots and forage –P, -K, -Ca, -Mg, -S, and –Na  
272 concentrations were tested for normality and homogeneity of variance to ensure compliance  
273 with Gaussian distribution requirements and analyzed using one-way analysis of variance  
274 (ANOVA) in SPSS (IBM SPSS Statistics 20 Core System). Comparisons between means  
275 were made using Tukey adjustments to *p*-values and statistical results were considered  
276 significant and are reported at the 0.05 level.

277

## 278 **Results and Discussion**

### 279 **Residuals**

280 The average pH of the RM residuals ( $7.54 \pm 0.08$ ) was similar to that of the WTR ( $7.26 \pm 0.02$ ),  
281 however the EC of the WTR(ar) was much higher than that of the RM(ar) (767 and 11.4  
282  $\mu\text{S}/\text{cm}$  respectively), which may be partly due to the much higher concentrations of  
283 aluminium in the alum based WTR (Table 1). With the exception of Al, the RM residuals had  
284 higher metal concentrations than the WTR, in particular Ca which is added as  $\text{Ca}(\text{OH})_2$   
285 during the production process (Herron et al., 2016). The TP concentration of the undigested  
286 RM(ar) ( $593 \text{ mg kg}^{-1}$ ) was much higher than that of the WTR(ar) ( $9.6 \text{ mg kg}^{-1}$ ) and this  
287 differential was even greater between the RM(sat) and WTR(sat) ( $2,903$  and  $75 \text{ mg kg}^{-1}$   
288 respectively). Similarly the P adsorption capacity of the RM(ar) residuals ( $16.9 \text{ g kg}^{-1}$ ) was  
289 higher than that of the WTR(ar) ( $2.85 \text{ g kg}^{-1}$ ), even though the WTR(ar) had similar  
290 concentrations of Fe and much higher concentrations of Al. It is likely, therefore, that the

291 very high Ca concentrations in the RM(ar), which had a pH >7, provided cationic exchange  
292 sites and significantly enhanced its ability to sorb P, likely in the form of  $\text{HPO}_4^{2-}$ , at this pH  
293 (Shaheen et al., 2009). Similarly, the WEP of the RM(ar) was higher than that of the  
294 WTR(ar) (0.57 and 0.06  $\text{mg kg}^{-1}$ , respectively) reflecting the higher amounts of P adsorbed  
295 by the RM residuals, which was subsequently available for desorption. With the exception of  
296 Al, the metal concentrations of the digested RM were generally much higher than those for  
297 digested WTR, in particular Ca, Na, Fe, K, Zn, and Cu. The digested P concentrations of the  
298 RM(ar) and RM(sat) (41,735 and 58,850  $\text{mg kg}^{-1}$ , respectively) were also significantly higher  
299 than those of the WTR(ar) and WTR(sat) (1,162 and 5,287  $\text{mg kg}^{-1}$ , respectively). This is  
300 most likely due to the higher combined residual Fe and Ca concentrations in the RM, which  
301 were greater than the digested Al concentrations in the WTR (Table 1).

302

### 303 **Incubation study**

304 In general, soil WEP in the unamended controls increased with increasing M3-P  
305 concentrations and with increasing DPS levels (Fig. 2). The sand soil exhibited the highest  
306 WEP concentrations, followed by silt and clay soils and the differences to which the WEP  
307 increased are influenced by the relative silt and clay content of the soils (Table 2) and by the  
308 relative soil M3 –Fe and –Al concentrations (Tables S1-S3). The largest average increase in  
309 WEP across all sampling times (7, 21, and 90 days) was measured for the sand soil, which  
310 increased from 9.1 (low M3-P) to 315  $\text{mg kg}^{-1}$  (high M3-P), likely due to its reduced ability  
311 to adsorb dissolved P (Zhang et al., 2002). Increases for the silt and clay soils were not as  
312 pronounced (8.3 to 167 and 0.2 to 75.7  $\text{mg kg}^{-1}$  for low and high M3-P, respectively) (Fig. 3).  
313  
314 Application of RM(ar) significantly decreased soil WEP compared to unamended controls for  
315 all soils at all M3-P concentrations, except for the clay –low M3-P treatment; however, this

316 soil had the lowest initial WEP concentration with an average of 0.17 mg kg<sup>-1</sup> (Fig. 3).  
317 Conversely application of RM(sat) increased WEP for sand, silt, and clay -low, and clay -  
318 medium treatments compared to unamended controls but reduced it for all other treatments,  
319 although these differences were significant only in the cases of clay -low and -medium, and  
320 sand and silt - high soils. This would imply that the RM residuals were partially but not fully  
321 saturated prior to application, as they had the capacity to adsorb P from medium and high  
322 M3-P soils. The reason for the WEP increase in the low M3-P soils is likely related to the  
323 high P concentrations in the RM residuals, which in turn are related to their very high Ca  
324 concentrations (Table 1). It is possible that with such high Ca concentrations, precipitation as  
325 well as desorption of P, may occur particularly at elevated pH levels (Rietra et al. 2001),  
326 which may result in an increased long-term P pool, particularly in alkaline soils. In general,  
327 application of RM residuals only marginally increased soil pH over the 90-day incubation  
328 although a maximum increase of 36% over the control was measured for the medium M3-P  
329 clay soil (Table S3).

330

331 Application of WTR(ar) and WTR(sat) reduced WEP compared to the unamended controls  
332 for all soil textures at all M3-P levels, except for the clay-low-WTR(sat) combination, where  
333 the average WEP slightly numerically increased from 0.2 to 0.3 mg kg<sup>-1</sup>. This would imply  
334 that the WTR(sat) residuals were partially rather than fully saturated, as was the case for  
335 RM(sat). It should be noted that although the WTR(sat) treatments did not differ  
336 significantly from the RM(sat) treatments for WEP reduction in the high M3-P soils, they  
337 differed for medium and low M3-P soils, demonstrating better overall P sorption capacity  
338 across the range of soil types studied.

339

340 Dayton and Basta (2005) reported similar decreases in soluble P of up to 28, 58, and 87%  
341 from high M3-P soils ( $315 \text{ mg kg}^{-1}$ ) treated with WTRs at rates of 25, 50, and  $100 \text{ g kg}^{-1}$ ,  
342 respectively. These results are also largely in agreement with other previous work, which  
343 reported that application of alum-based WTRs to (i) poultry litter (Codling et al., 2000), (ii)  
344 sandy soils amended with municipal bio-solids and triple superphosphate (Elliott et al.,  
345 2002), and (iii) P-enriched coastal plain soils (Novak and Watts, 2005) resulted in substantial  
346 reductions in water soluble P. Codling et al. (2000) reported that water soluble P  
347 concentrations were typically reduced to less than  $10 \text{ mg kg}^{-1}$  for three long term poultry litter  
348 amended soils after a 14-day incubation for WTR and iron-rich residue mixed at rates of  $25 \text{ g}$   
349  $\text{kg}^{-1}$  soil, but generally WTR was more effective at immobilizing water soluble P. Similarly  
350 Elliott et al. (2002) reported that alum based WTR was more effective than either Ca-WTR or  
351 Fe-WTR in reducing soluble P in Immokalee soils. Novak and Watts (2005) reported that  
352 WTR application to P-enriched sandy soils at rates of 1, 2, 4, and  $6\% \text{ ww}^{-1}$  resulted in  
353 proportionally higher reductions of water soluble P than soil M3-P, with near linear  
354 reductions of both as WTR application rates increased.

355

356 After the 90-day incubation, RM treatments increased M3-P of all soils above those of their  
357 corresponding unamended controls and these differences were significant for all RM(sat)  
358 treatment combinations, and for the RM(ar)-clay-low and -medium treatment combinations.  
359 Thus, application of RM residuals, whether unsaturated or partially saturated resulted in  
360 increased soil M3-P concentrations which in all cases were far greater than the upper  
361 threshold limit of P application in P loss risk assessment (i.e.,  $150 \text{ mg kg}^{-1}$ ) in the Mid-  
362 Atlantic region of the USA (Sims et al., 2002; Novak and Watts, 2005). The high M3-P  
363 concentrations in the incubated soil following RM treatments, reflect the much higher P  
364 concentrations of the RM when compared to the WTR residuals, and these in turn are

365 reflective of the much higher Ca concentrations in the RM residuals (Table 1). Unlike RM,  
366 all WTR treatments reduced M3-P concentrations for all high M3-P soils when compared to  
367 the unamended controls; however, they also did not reduce these to below the 150 mg kg<sup>-1</sup>  
368 threshold and reductions were not significant. In contrast, all WTR treated low and medium  
369 M3-P soils remained below the 150 mg kg<sup>-1</sup> threshold and there were no significant  
370 differences between treatments after 90 days incubation (Fig. 3, Tables S1-S3). Results of  
371 this study indicate that application of unsaturated or partially saturated WTRs are generally  
372 more effective than corresponding RM applications in reducing soil WEP in a variety of soil  
373 textures and M3-P concentrations without major negative impact on the agronomically  
374 beneficial soil-P levels.

375

376 The DPS (van der Zee and van Riemsdijk, 1988) was observed to be a good predictor of sand  
377 and clay soil WEP for low and medium M3-P soils treated with WTRs, but less so for the  
378 high M3-P soils (Fig. 4). Sand and silt soil WEP had relatively similar responses to DPS,  
379 with a slower response for the clay soils, probably because of its higher buffering capacity.  
380 The DPS for WTR treatments did not exceed 20% and greatly differed from the RM  
381 treatments, in which DPS was never less than 100% and as high as 1800% for the medium-P-  
382 silt treatment combination (Fig. 4). In addition, the correlations between DPS and soil WEP  
383 for RM applications were significant ( $p < 0.05$ ) only for clay low, sand medium, and silt high  
384 soils. Thus, DPS was not a reliable indicator of soil WEP for RM treatments, likely due to  
385 large increases in Ca concentrations (average 9, 6, and 4 fold for the clay-loam, sandy-loam,  
386 and silt-loam soils, respectively) following RM application. In order to reflect the influence  
387 of Ca following RM applications, a modified DPS (DPS<sub>mod</sub>) was used to predict soil WEP  
388 [i.e.,  $DPS_{mod} = (M3-P)/[Al + Fe + Ca]$ ] for all treatment combinations. This resulted in  
389 significant linear correlations (and maximum DPS<sub>mod</sub> < 30%) for all RM treatments (Fig. 4a),



390 with no impact on correlations for soils receiving WTR applications, reflective of the minor  
391 Ca reductions in these soils (Tables S1-S3). The improved correlations for the RM  
392 treatments further validate that assumption that elevated Ca concentrations in the RM  
393 provides a reactive P binding surface which significantly increases its P sorption capacity.  
394  
395 Soil EC was poorly correlated with WEP for all treatment combinations ( $R^2$  ranged from 0.03  
396 to 0.44), thus soil EC was a poor predictor of soil WEP for both RM and WTR applications.  
397 However, RM application generally increased soil EC by at least one order of magnitude for  
398 all soil textures and at all M3-P levels probably as a result of the higher salt metal  
399 concentrations in the RM compared to the WTR residuals, in particular Mg, Na, Zn and Cu  
400 (Table 1). In contrast WTR applications had minimum effect on soil EC throughout the study  
401 even though the untreated WTR residuals had a much greater EC themselves than the RM  
402 material.

403

#### 404 **Runoff study**

405 Runoff DRP and TP loads for all treatments were greatest during the first and fourth rainfall  
406 simulation events (i.e., RS1 and RS4, respectively), which coincided with residual  
407 applications on Day 0 at 2 t ha<sup>-1</sup> and on Day 70 at 3 t ha<sup>-1</sup> (Fig. 5). Given that DRP comprised  
408 >85% of the TP load in runoff (Fig 6), it is likely that desorption was the main mechanism of  
409 P release, however, increased P loads from the control plots also coincided with the rainfall  
410 events and it is also possible that some soil P mineralization processes might have contributed  
411 to the total P load.

412

413 Although there were no significant differences between treatments for cumulative DRP and  
414 TP loads (Fig 6), RM(ar) treated soils resulted in cumulative reductions of DRP (23.2%) and

415 TP loads (18.1%) when compared to control soils. In contrast, RM(sat) treated soils increased  
416 DRP and TP loads by 22.8 and 36.9%, respectively. These cumulative increases, however,  
417 were as a result of the second residual application followed by two additional rainfall  
418 simulations (RS4 and RS5; Fig. 5). It is also worth noting that while the WEP of the RM(ar)  
419 and WTR(ar) residuals used for the Day 70 application were slightly lower than those used  
420 for the Day 0 application, this was not the case for RM(sat) and WTR(sat) (Table 3).

421 Application of WTR(ar) also reduced cumulative DRP and TP loads below those of the  
422 control soils, although these reductions were smaller (10.9 and 7.6%, respectively) than for  
423 corresponding RM(ar) applications (Fig. 6). However, WTR(sat) also reduced DRP and TP  
424 loads by similar amounts (9.5 and 8.8%, respectively) and although these residuals were  
425 partially and not fully saturated when applied to the soil, they did not contribute to the P load  
426 in runoff. Previous studies have focused on the use of residuals to bind P in high-STP soils  
427 (Anderson et al., 1995; McFarland et al., 2003; Novak and Watts, 2005). McFarland et al.  
428 (2003) observed that alum amendments decreased DRP concentrations from 0.66 to 0.07 mg  
429 L<sup>-1</sup> in simulated runoff from plots that had historically been amended with dairy slurry.

430

431 Six months after application of residuals to the grass plots, the differences between treatments  
432 within each group of results were not significant (Table 4). Soil WEP (0-10 cm depth) was  
433 lower than the controls for all residual applications, except for the RM(sat) treatment, where a  
434 slight increase (1.4%) was measured. The largest decreases were for the WTR(sat) (21.9%)  
435 and WTR(ar) (21.4%) treatments. With the exception of RM(ar) and WTR(sat), soil M3-P  
436 increased slightly for all treatments compared with the control soils while application of  
437 RM(ar) resulted in a 10.9% increase in soil M3-Fe and surprisingly a 21.9% increase in M3-  
438 Al compared to the controls. Soil EC and pH were largely unaffected by the residual  
439 applications compared to the controls six months after the first residual application, except

440 for the WTR(ar) where soil EC decreased by 11.9% (Table 4). In an overall sense however  
441 application of the residuals to the grass plots did not significantly alter the soil chemistry or  
442 WEP six months after application.

443

444 With the exception of RM(ar), all treatments slightly increased forage-P concentrations  
445 compared to the unamended control, although these differences were not significant (Table  
446 5). Similarly the average forage -K, -Ca, -Mg, -S and -Na concentrations did not change  
447 significantly from those of the control soils following application of residuals. The average  
448 forage -Fe concentrations measured in plots that received the RM(sat) ( $240 \text{ mg kg}^{-1}$ )  
449 treatment combinations were almost double that of the unamended control ( $128 \text{ mg kg}^{-1}$ ),  
450 while average forage-Fe concentrations decreased for the WTR(sat) ( $79 \text{ mg kg}^{-1}$ ) treatment  
451 relative to the unamended control but the differences were not significant. The average  
452 forage-Al concentrations in plots that received the RM(ar) ( $107 \text{ mg kg}^{-1}$ ) and WTR(sat) ( $116$   
453  $\text{mg kg}^{-1}$ ) treatments, were almost three times greater than those in the unamended control ( $29$   
454  $\text{mg kg}^{-1}$ ), and only the RM(sat) treatment resulted in a slightly reduced forage-Al  
455 concentrations ( $21$  and  $27 \text{ mg kg}^{-1}$  respectively) relative to the unamended control but the  
456 differences were not significant. In general, these results indicate that the impacts of the  
457 residuals on forage composition were not significantly different from the control soil.

458

## 459 **Conclusions**

460 Application of spent RM and WTR residuals to soils as P immobilizing agents may represent  
461 an opportunity for agriculture and industry alike. The RM residuals which had high metal  
462 concentrations, in particular Ca were effective in reducing WEP from high M3-P soils but  
463 were less effective for medium and low M3-P soils. However the initial high P concentration  
464 of the RM residuals and the resultant elevated M3-P soil concentrations for all soil types after

465 90 days incubation may increase the long term P pool and consequent risk of P losses. In  
466 comparison application of WTR residuals did not generally result in elevated soil M3-P  
467 concentrations and were also successful in reducing soil WEP not only from high but also  
468 from medium and low M3-P soils. In general the P losses in runoff were not adversely  
469 affected by the surface application of either the RM or WTR residuals to the grassed plots  
470 with no significant differences for the DRP and TP loads between controls and RM and WTR  
471 applications. Although there were no significant adverse impacts on the soil chemistry or on  
472 forage concentrations, six months and 90 days, respectively, after RM and WTR applications,  
473 it is possible that metal leaching, particularly from the RM, may occur in neutral or slightly  
474 alkaline soils. Overall, the results of the soil incubation and field studies indicate WTR's may  
475 be more suitable than RM residuals given their greater ability to reduce soil WEP across all  
476 saturation levels in each soil texture and initial M3-P concentrations.

477

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481 the laboratory.

482

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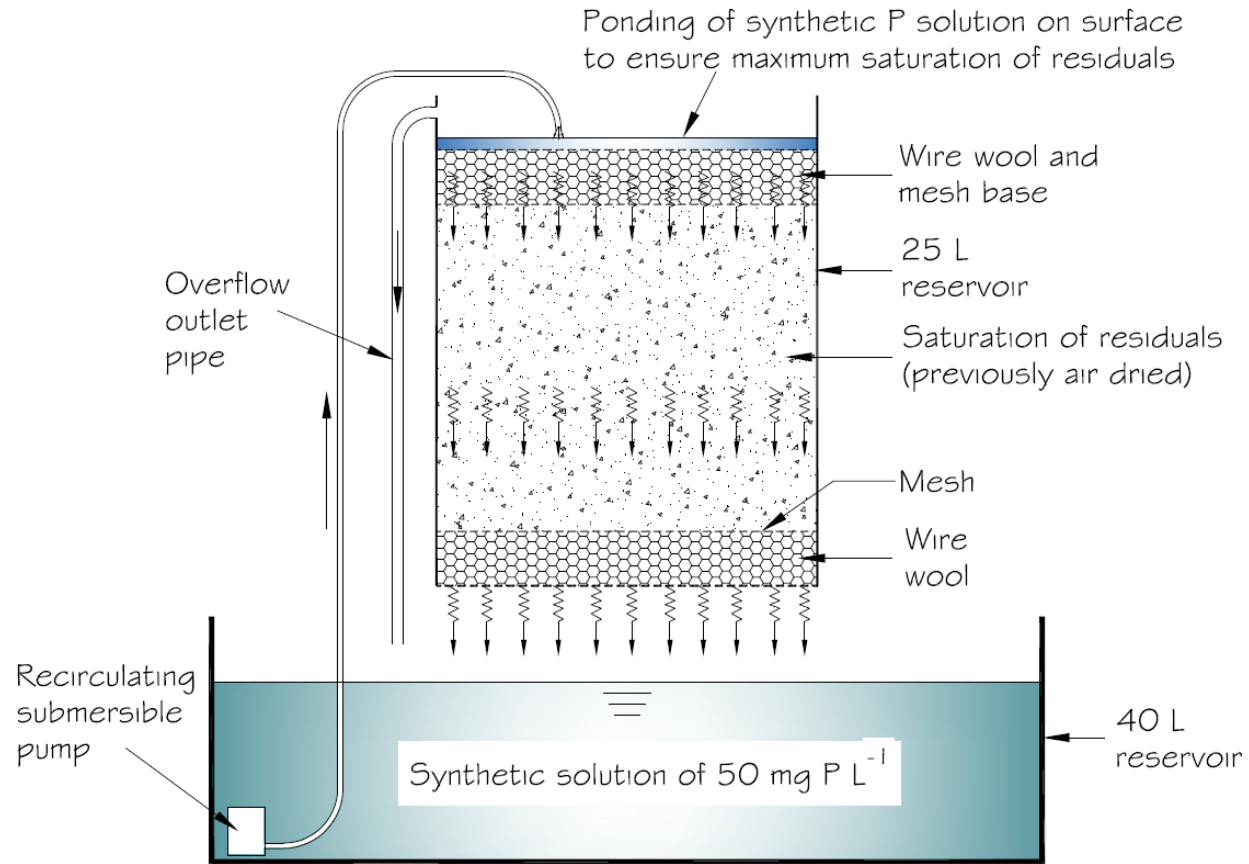
484 This research did not receive any specific grant from funding agencies in the public,  
485 commercial, or not-for-profit sectors.

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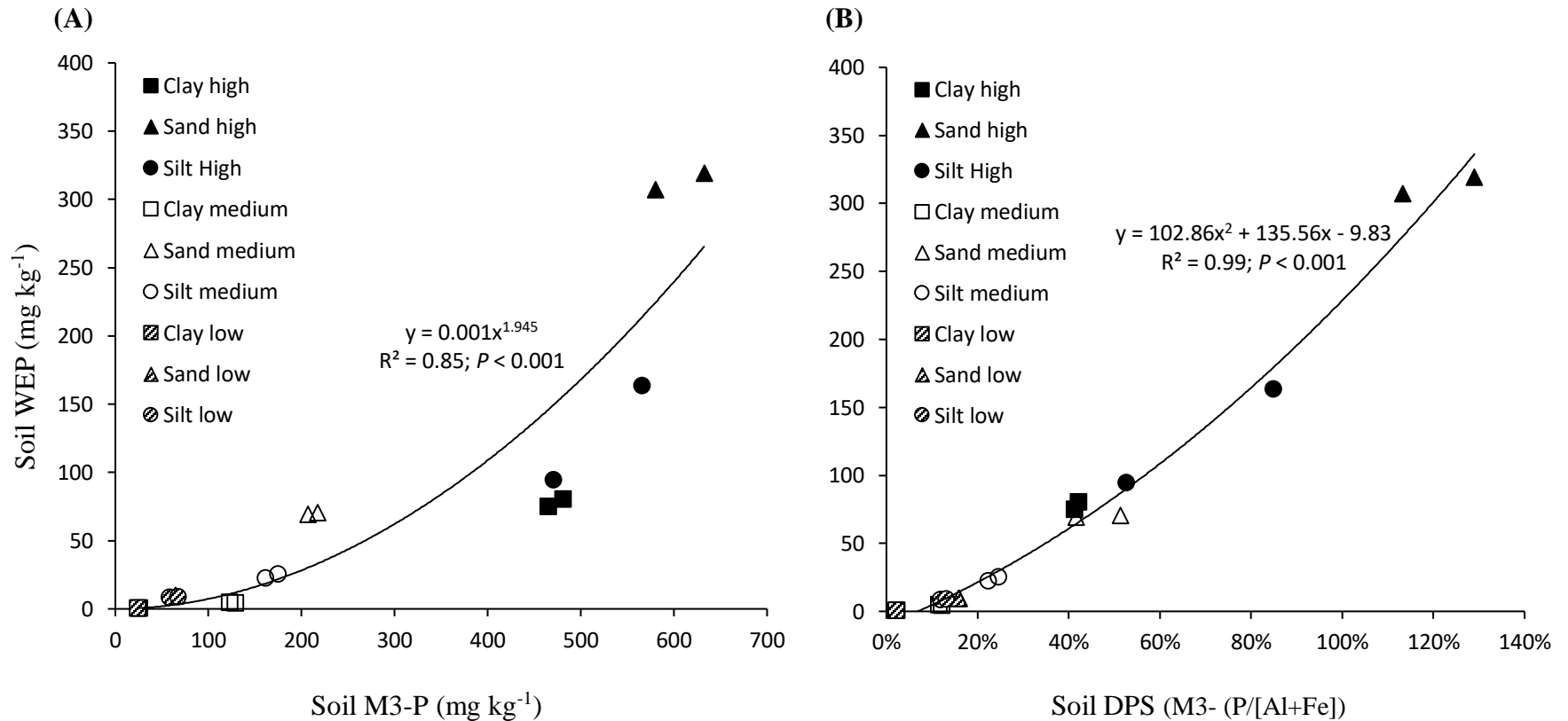
#### 487 **Declarations of interest**

488 None

489



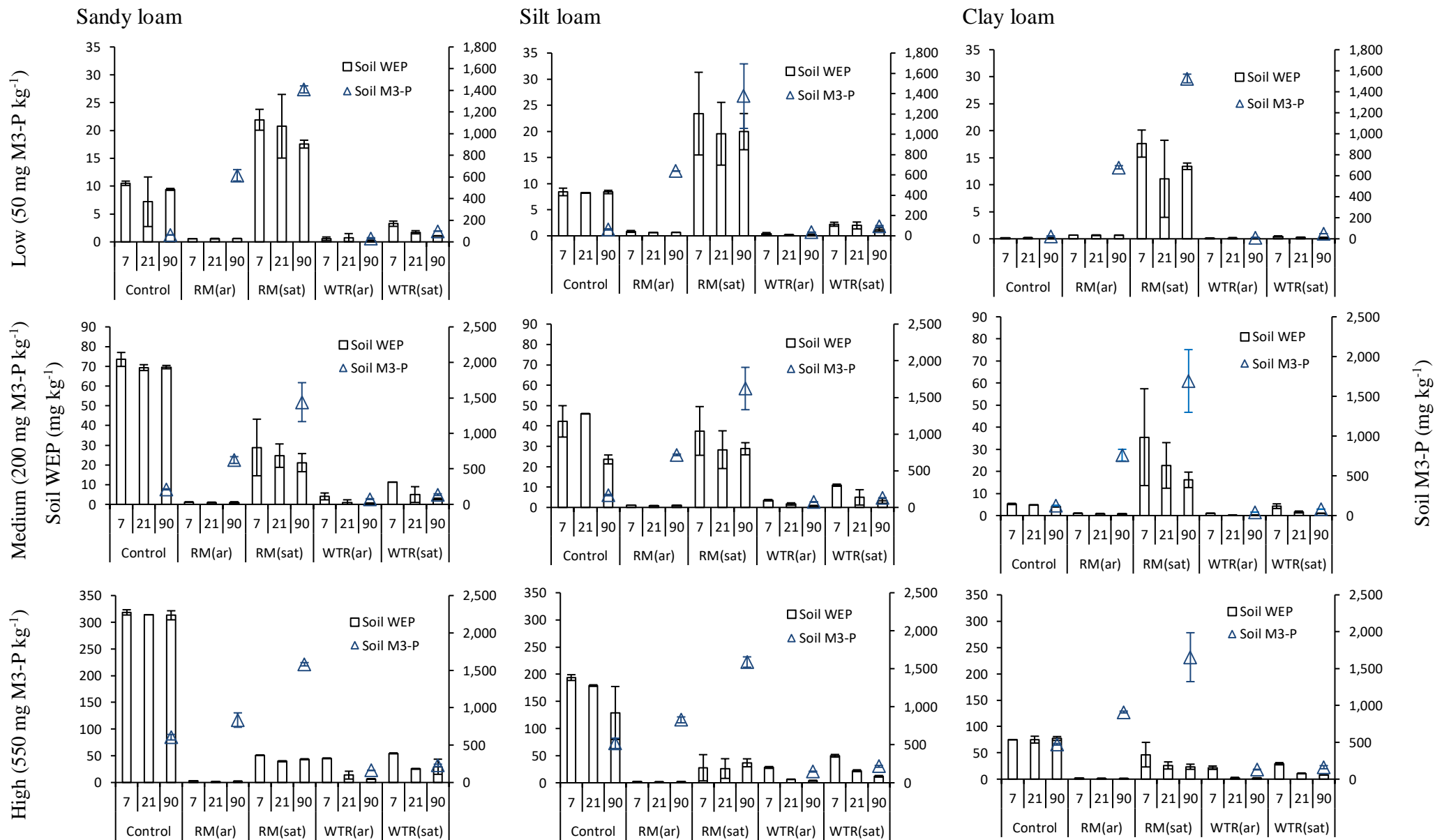
**Fig. 1** Schematic diagram of laboratory setup to increase P concentrations of residuals. (Not to scale).



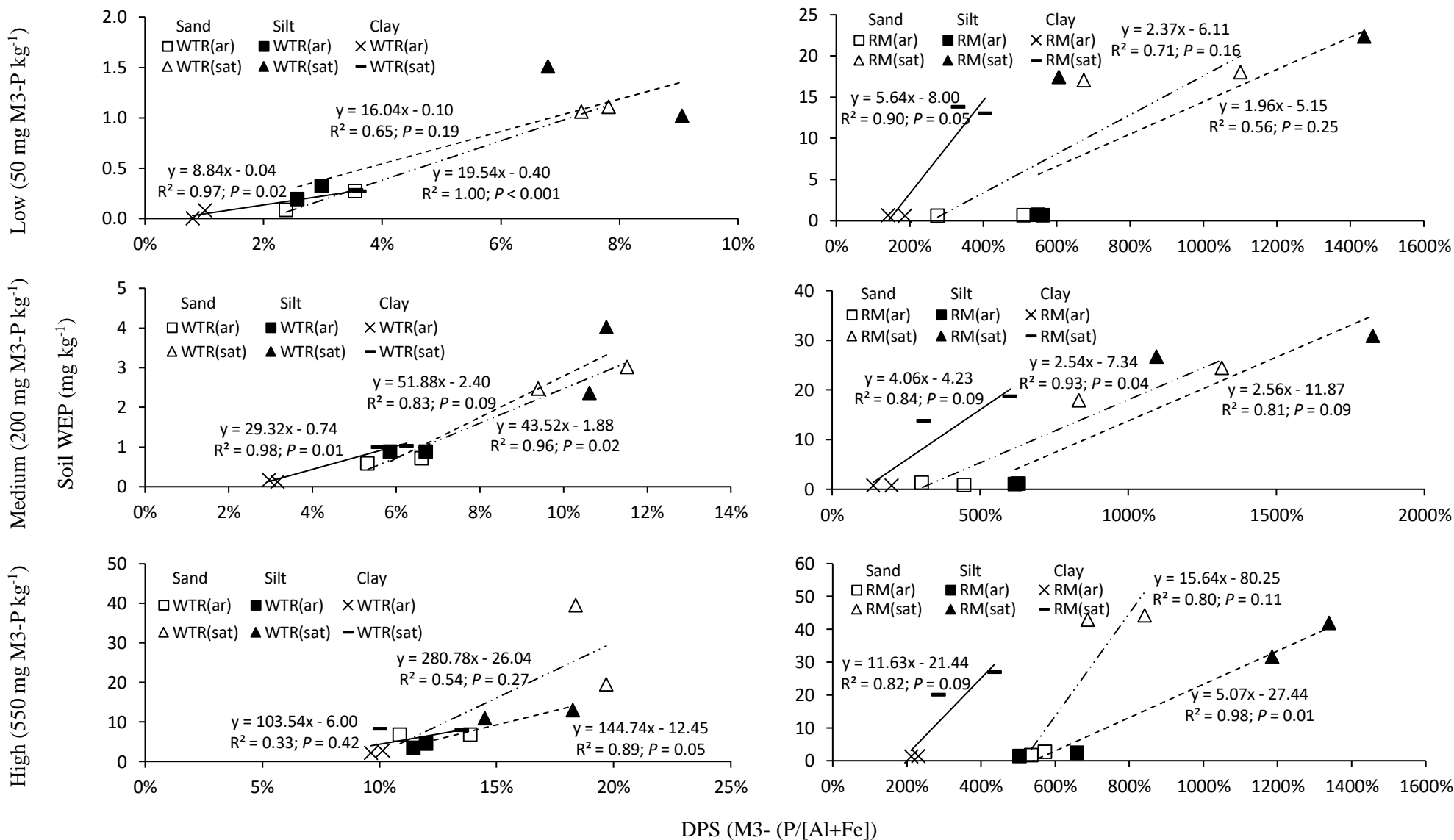
494 **Fig. 2** Soil WEP versus M3-P [Fig 2(A)] and DPS [Fig 2(B)] in unamended control soils after 90 days incubation at  $20 \pm 2$  °C. The soils  
 495 used were Roellen silty-clay-loam (clay), Linker fine-sandy-loam (sand) and Captina silt-loam (silt), and were P-enriched on day 0  
 496 to achieve target M3-P concentrations of  $550 \text{ mg kg}^{-1}$  (high),  $200 \text{ mg kg}^{-1}$  (medium) and  $50 \text{ mg kg}^{-1}$  (low). Lines represent best fit analysis  
 497 with correlation coefficients ( $R^2$ ) and significance ( $p$ ) indicated.

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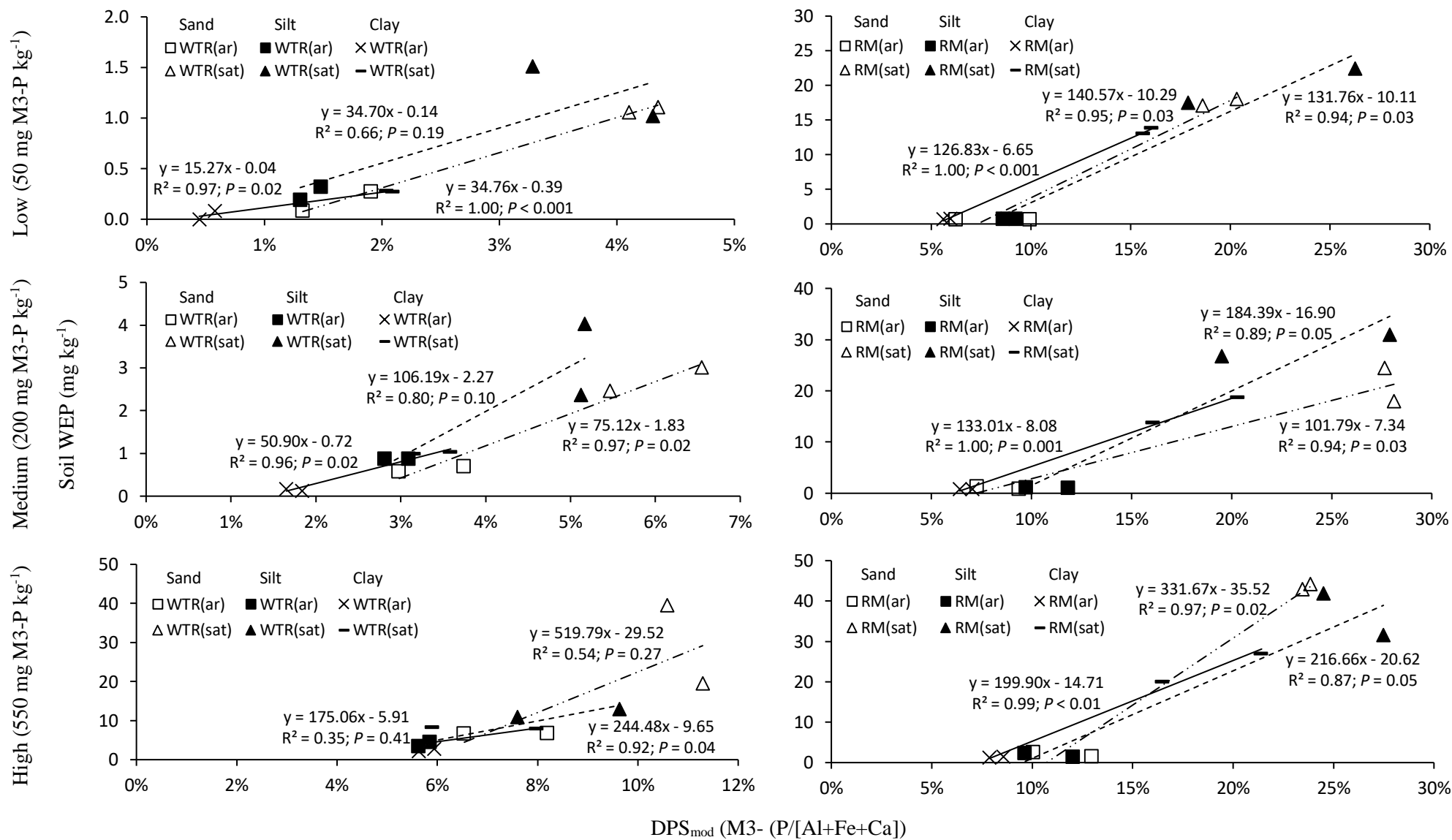
500 **Fig. 3** Water extractable P (WEP) (days 7, 21 and 90) and Mehlich3-P (M3-P) (day 90) of P enriched soils with initial low (50 mg M3-P kg<sup>-1</sup>),  
 501 medium (200 mg M3-P kg<sup>-1</sup>) and high (550 mg M3-P kg<sup>-1</sup>) P content. ‘As received’ and ‘partially saturated’ Red Mud [RM(ar), RM(sat)] and  
 502 Water Treatment Residuals [WTR(ar), WTR(sat)] were surface applied to all soils (day 0, 5 t ha<sup>-1</sup>) in incubation experiment. Error bars indicate  
 503 SD, n=3.



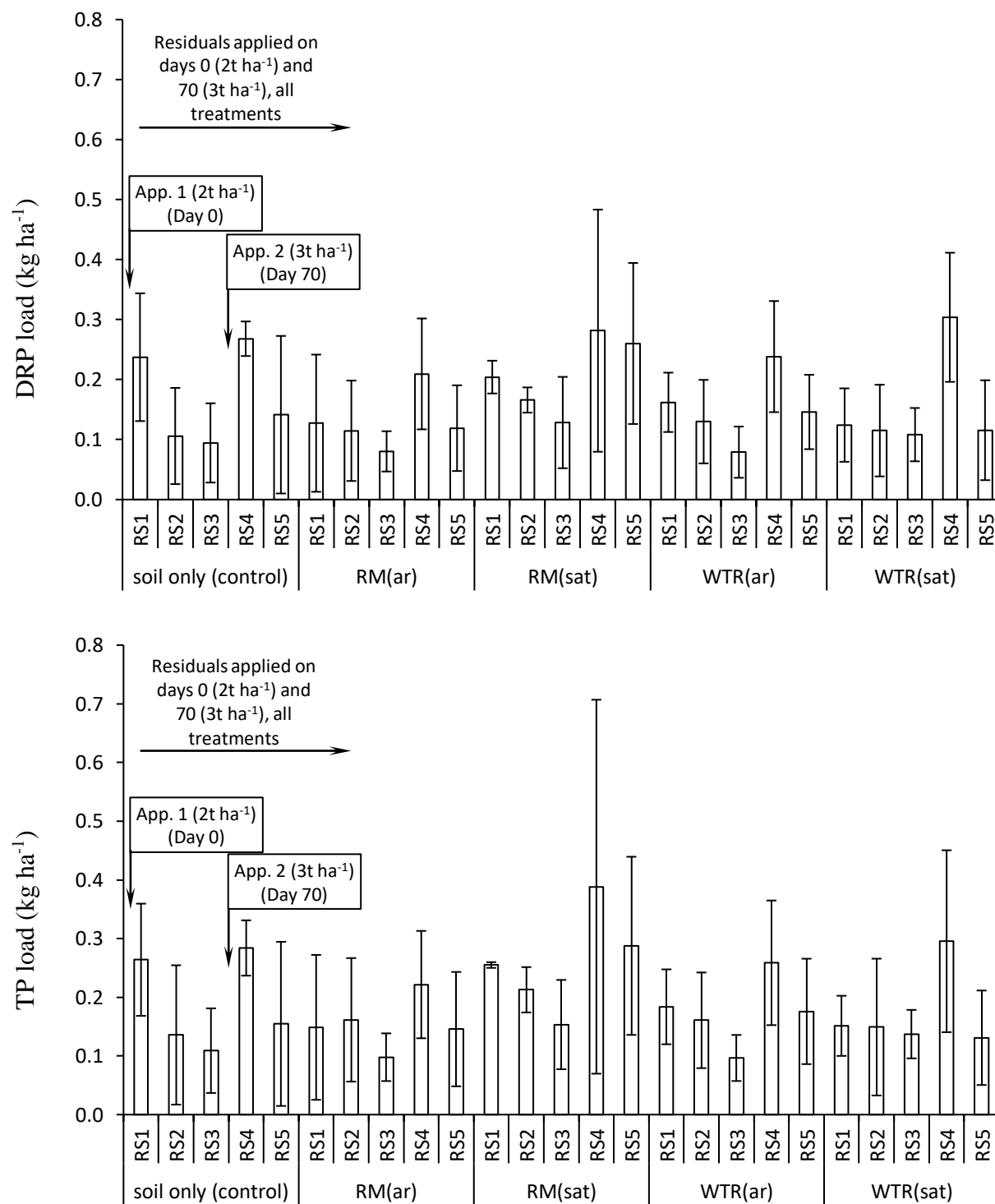
DPS (M<sup>3</sup>- (P/[Al+Fe]))

504 **Fig. 4** Relationship between degree of P saturation (DPS) and soil water extractable P (WEP) for sandy, silt and clay loam soils with initial low (50  
 505 mg M<sup>3</sup>-P kg<sup>-1</sup>), medium (200 mg M<sup>3</sup>-P kg<sup>-1</sup>) and high (550 mg M<sup>3</sup>-P kg<sup>-1</sup>) P content. ‘As received’ and ‘partially saturated’ Red Mud [RM(ar),  
 506 RM(sat)] and Water Treatment Residuals [WTR(ar), WTR(sat)] were surface applied to all soils (day 0, 5 t ha<sup>-1</sup>) and incubated for 90 days prior to  
 507 analysis. Lines represent a least squares correlation analysis with correlation coefficients ( $R^2$ ) and significance ( $p$ ) indicated.



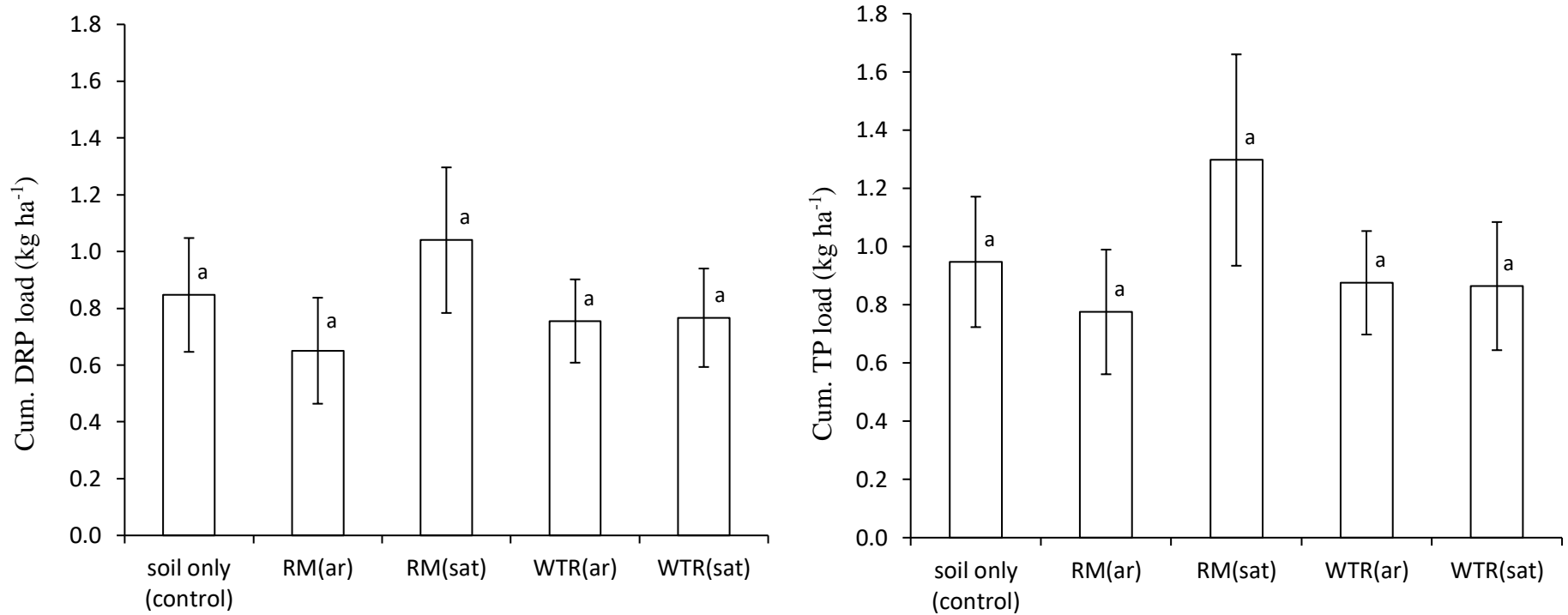


508 **Fig. 4a** Relationship between modified degree of P saturation (DPS<sub>mod</sub>) and soil water extractable P (WEP) for sandy, silt and clay loam soils with  
 509 initial low (50 mg M3-P kg<sup>-1</sup>), medium (200 mg M3-P kg<sup>-1</sup>) and high (550 mg M3-P kg<sup>-1</sup>) P content. ‘As received’ and ‘partially saturated’ Red  
 510 Mud [RM(ar), RM(sat)] and Water Treatment Residuals [WTR(ar), WTR(sat)] were surface applied to all soils (day 0, 5 t ha<sup>-1</sup>) and incubated for  
 511 90 days prior to analysis. Lines represent a least squares correlation analysis with correlation coefficients ( $R^2$ ) and significance ( $p$ ) indicated.



512 **Fig. 5** Average dissolved reactive P (DRP) and total P (TP) load in runoff during  
 513 simulated rainfall events. Rainfall simulations RS1, RS2 and RS3 were conducted on days 2, 7  
 514 and 28 after the first application of residuals and rainfall simulations RS4 and RS5 were  
 515 conducted 7 and 26 days (days 77 and 96) after the second application. Residuals applied at the  
 516 rates indicated were ‘as received’ and ‘partially saturated’ red mud [RM(ar), RM(sat)] and water  
 517 treatment residuals [WTR(ar), WTR(sat)]. Error bars indicate SD, n=3.

518  
519  
520



521 **Fig. 6** Cumulative dissolved reactive P (DRP) and total P (TP) loads in runoff for five simulated rainfall events. Residuals applied were ‘as  
522 received’ and ‘partially saturated’ red mud [RM(ar), RM(sat)] and water treatment residuals [WTR(ar), WTR(sat)]. Error bars indicate SD, n=3.  
523 Means with the same letter are not significantly different ( $p < 0.05$ ).

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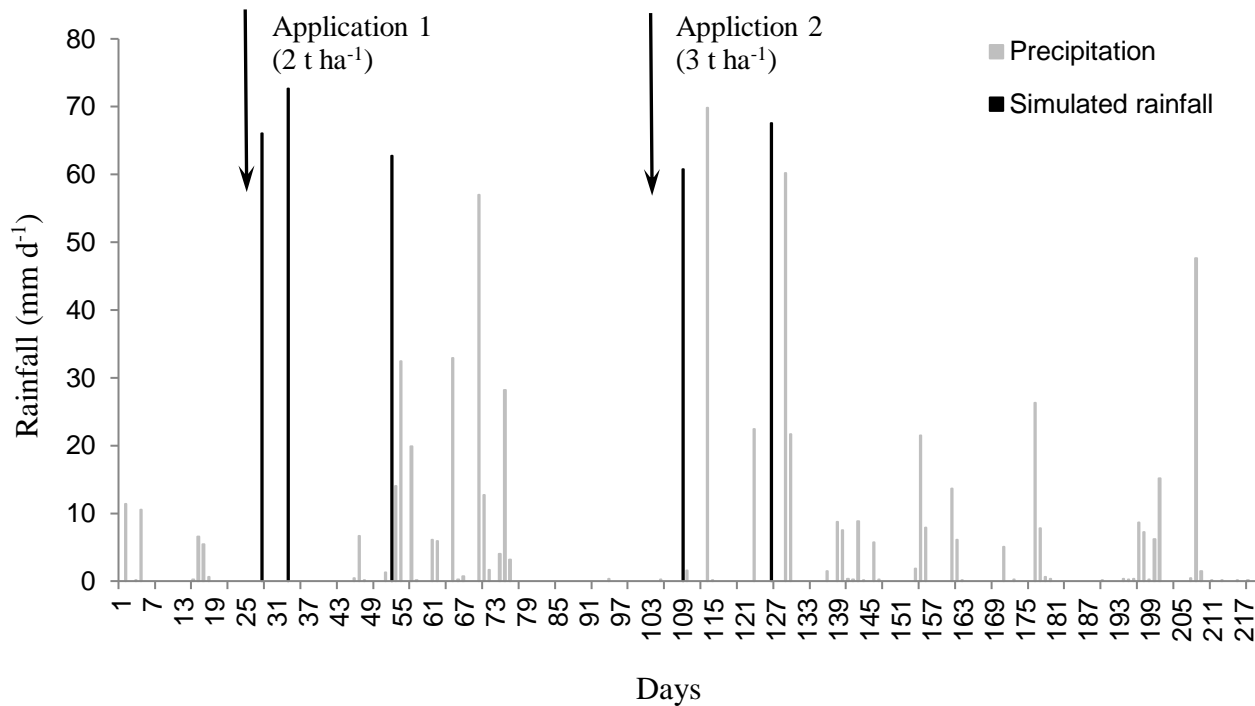
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**Fig. S1** Daily precipitation and simulated rainfalls (average for all plots on day of simulations) for the duration of the runoff study. Red mud (RM) and water treatment residuals (WTR) were applied at the times and rates indicated.

543 **Table 1** Characteristics of residuals used throughout the study (n=3, standard deviation in parentheses)

Residual	pH	EC ( $\mu\text{S/cm}$ )	N (%)	C (%)	LOI (%)	WEP ( $\text{mg kg}^{-1}$ )	Water holding capacity ( $\text{kg water kg soil}^{-1}$ )	Initial water content of air dried residuals (%)	Max P sorption capacity ( $< 6 \text{ mm}$ ) ( $\text{g kg}^{-1}$ )
RM(ar)	7.6 (0.2)	11.4 (0.6)	0.1 (0.0)	4.1 (0.1)	12.7 (0.4)	0.57 (0.04)	644 (24)	30 (1.4)	16.9 (0.8)
RM(sat)	7.5 (0.3)		0.1 (0.0)	3.7 (0.1)	11.9 (0.5)				
WTR(ar)	7.2 (0.1)	767.0 (36.8)	1.3 (0.1)	9.5 (0.2)	28.3 (0.9)	0.06 (0.01)	465 (18)	40 (1.9)	2.85 (0.2)
WTR(sat)	7.3 (0.2)		1.2 (0.1)	9.3 (0.2)	27.6 (0.8)				

544

Residual	Undigested (U) / Digested* (D)	M3-											
		P	K	Ca	Mg	S	Na	Fe	Mn	Zn	Cu	B	Al
		----- ( $\text{mg kg}^{-1}$ ) -----											
RM(ar)	U	593 (23)	81 (4)	31,410 (758)	4,000 (106)	2,486 (67)	897 (42)	65 (3)	22 (2)	1,274 (54)	105 (5)	1,281 (54)	3.2 (0.1)
	D	41,735 (1,463)	83 (3)	102,504 (2,653)	5,625 (252)	5,003 (116)	1,146 (57)	258,690 (9,145)	1,641 (75)	45,605 (1,956)	2,260 (97)	3,020 (160)	689 (42)
RM(sat)	U	2,903 (93)	15,474 (378)	17,625 (414)	4,114 (156)	2,537 (67)	742 (33)	22 (2)	39 (2)	1,105 (93)	137 (6)	1,064 (73)	3.3 (0.1)
	D	58,850 (1,987)	17,505 (483)	101,109 (2,285)	5,957 (283)	4,030 (112)	1,059 (84)	222,698 (7,947)	1,456 (61)	38,710 (1,535)	1,925 (76)	2,405 (48)	604 (26)
WTR(ar)	U	9.6 (1)	79.5 (2)	355 (6)	9 (2)	87 (3)	46 (3)	45 (3)	15 (2)	5.6 (1.1)	0.8 (0.2)	1.4 (0.0)	1,799 (73)
	D	1,162 (47)	1,535 (83)	1,675 (48)	820 (24)	5,782 (137)	114 (4)	15,189 (524)	910 (42)	62 (2)	29 (2)	14 (1)	147,784 (5,712)
WTR(sat)	U	74.7 (4)	3,166 (66)	544 (17)	13 (1)	132 (4)	59 (4)	37 (2)	30 (2)	3.5 (1.4)	0.7 (0.0)	0.5 (0.0)	1,670 (85)
	D	5,287 (193)	5,832 (171)	1,681 (37)	772 (25)	5,492 (156)	114 (6)	14,668 (531)	937 (34)	60 (2)	25 (2)	14 (1)	144,577 (3,146)

545 \*Digestion using USEPA Method 3050B (1 g sample weight, 50 mL total volume), analysis on Spectro Arcos ICP

546

547 **Table 2** Characteristics of soils used in incubation study (n=3, standard deviation in parentheses)

Soil texture	% sand	% silt	% clay	Water holding capacity (kg water kg soil <sup>-1</sup> )	M3-P (mg kg <sup>-1</sup> )	WEP (mg kg <sup>-1</sup> )	pH
Sandy loam	52.6	41	6.4	300 (20)	46.4 (2.1)	9.4 (0.2)	7.7 (0.2)
Silt loam	40	58.1	1.9	380 (25)	10.9 (1.2)	7.1 (0.5)	7.8 (0.1)
Clay loam	25.3	41.3	33.4	400 (43)	2 (0.2)	9.4 (2.1)	5.8 (0.2)

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552 **Table 3** Residual water extractable P (mg kg<sup>-1</sup>) at time of application to plots during  
553 runoff study. All residuals were surface applied at the rates and times indicated.

Treatment	Application 1 (2 t ha <sup>-1</sup> )* (day 0)	Application 2 (3 t ha <sup>-1</sup> )* (day 70)
RM(ar)	0.57	0.41
RM(sat)	1.39	4.03
WTR(ar)	0.06	0.01
WTR(sat)	1.24	4.60

554 \*dry weight equivalent

**Legend**

RM(ar)	'As received' Red Mud
RM(sat)	Saturated / Partially saturated Red Mud
WTR0	'As received' Water Treatment Residual
WTR100	Saturated / Partially saturated Water Treatment Residual

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558 **Table 4** Water extractable P (WEP), pH, electrical conductivity (EC), and Mehlich-3 extractable P (P), -calcium (Ca), -iron (Fe), -  
 559 aluminum (Al), and modified degree of P saturation (DPS<sub>mod</sub>) of soil samples (0-10 cm depth) taken from rainfall simulation plots  
 560 six months after application of first residuals. (n=3, SD in parentheses). Differences between treatments within each group of  
 561 results are not significant ( $p < 0.05$ ).

Treatment	WEP (10:1) (mg kg <sup>-1</sup> )	pH	EC (μS/cm)	M3-P (mg kg <sup>-1</sup> )	M3-Ca (mg kg <sup>-1</sup> )	M3-Fe (mg kg <sup>-1</sup> )	M3-Al (mg kg <sup>-1</sup> )	DPS <sub>mod</sub> (%)
Control	20.8 (1.1)	6.56 (0.03)	174 (12)	145.0 (34.3)	1487 (219)	146.5 (3.1)	392.1 (4.6)	26.9 (6.4)
RM(ar)	16.7 (1.0)	6.99 (0.44)	173 (14)	125.8 (8.6)	1246 (102)	162.5 (21.0)	478.0 (93.4)	20.1 (4.2)
RM(sat)	21.1 (1.2)	6.77 (0.44)	164 (11)	146.2 (21.3)	1374 (10)	139.6 (7.6)	389.2 (10.2)	27.6 (3.1)
WTR(ar)	16.3 (4.9)	6.81 (0.33)	153 (15)	150.0 (67.5)	1358 (331)	148.4 (4.6)	429.4 (68.7)	26.8 (14.7)
WTR(sat)	16.2 (2.2)	6.83 (0.31)	183 (27)	140.8 (24.4)	1532 (622)	146.4 (1.7)	435.0 (67.8)	24.7 (7.0)

562

**Legend**

- RM(ar) 'As received' Red Mud (DPS<sub>mod</sub> = 1.9%)  
 RM(sat) Partially saturated Red Mud (DPS<sub>mod</sub> = 16.4%)  
 WTR0 'As received' Water Treatment Residual (DPS<sub>mod</sub> = 0.4%)  
 WTR100 Partially saturated Water Treatment Residual (DPS<sub>mod</sub> = 3.3%)  
 DPS<sub>mod</sub> Modified Degree of P Saturation, defined as (M3 -P/[Al+Fe+Ca])

563

564



565

566 **Table 5** Phosphorus (P), potassium (K), calcium (Ca), magnesium (Mg), sulphur (S), sodium (Na), iron (Fe), manganese (Mn), zinc  
 567 (Zn), copper (Cu), boron (B) and aluminum (Al) composition of forage cuttings taken immediately prior to final rainfall simulation  
 568 (day 90). (n=3, SD in parentheses). Amendments are as described in Table 4. Differences between treatments within each group of  
 569 results are not significant ( $p < 0.05$ ).

Treatment	P	K	Ca	Mg	S	Na	Fe	Mn	Zn	Cu	B	Al
	%	%	%	%	%	mg kg <sup>-1</sup>	mg kg <sup>-1</sup>	mg kg <sup>-1</sup>	mg kg <sup>-1</sup>	mg kg <sup>-1</sup>	mg kg <sup>-1</sup>	mg kg <sup>-1</sup>
Control	0.44 (0.06)	2.44 (0.09)	0.59 (0.02)	0.18 (0.02)	0.38 (0.02)	98 (1)	128 (73)	59 (5)	44 (11)	10 (1)	14 (17)	29 (8)
RM(ar)	0.40 (0.04)	2.15 (0.27)	0.54 (0.02)	0.17 (0.02)	0.37 (0.03)	108 (11)	93 (12)	56 (3)	40 (7)	9 (1)	4 (3)	107 (73)
RM(sat)	0.46 (0.10)	2.14 (0.10)	0.51 (0.03)	0.19 (0.00)	0.33 (0.01)	90 (36)	240 (240)	65 (5)	66 (40)	10 (2)	12 (13)	27 (9)
WTR(ar)	0.47 (0.05)	2.35 (0.02)	0.53 (0.05)	0.19 (0.04)	0.34 (0.03)	108 (45)	134 (68)	62 (8)	46 (18)	9 (1)	14 (16)	58 (39)
WTR(sat)	0.45 (0.00)	2.20 (0.21)	0.52 (0.07)	0.19 (0.03)	0.34 (0.02)	74 (25)	79 (14)	64 (8)	33 (6)	9 (1)	3 (0)	116 (52)

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571

573 **Table S1** Soil pH, electrical conductivity (EC) and Mehlich extractable P (M3-P), calcium (M3-Ca),  
 574 iron (M3-Fe), aluminum (M3-Al) and degree of P saturation (DPS) in the sandy loam soil after 90  
 575 days incubation. The three target soil M3-P levels were low (50 mg kg<sup>-1</sup>), medium (200 mg kg<sup>-1</sup>) and  
 576 high (550 mg kg<sup>-1</sup>). (n=3, SD in parentheses).

Sandy loam soil (M3-P)	Treatment	pH	EC (μS/cm)	M3-P (mg kg <sup>-1</sup> )	M3-Ca (mg kg <sup>-1</sup> )	M3-Fe (mg kg <sup>-1</sup> )	M3-Al (mg kg <sup>-1</sup> )	DPS <sub>mod</sub> (%)
low	Control	7.8 (0.2)	60 (16)	64 (1)	1102 (1)	125 (2)	280 (2)	4.3 (0.0)
	RM(ar)	7.8 (0.1)	2590 (429)	615 (53)	7730 (1860)	140 (45)	28 (12)	8.1 (2.6)
	RM(sat)	7.5 (0.1)	2130 (177)	1410 (33)	7080 (234)	150 (50)	17 (4)	19.5 (1.2)
	WTR(ar)	7.4 (0.2)	106 (41)	34 (5)	955 (69)	87 (6)	1070 (156)	1.6 (0.4)
	WTR(sat)	7.3 (0.3)	68 (12)	99 (1)	1040 (34)	101 (12)	1210 (34)	4.2 (0.2)
med.	Control	7.3 (0.3)	106 (24)	212 (7)	1150 (98)	163 (24)	296 (28)	13.2 (1.7)
	RM(ar)	7.7 (0.1)	2790 (1150)	624 (48)	7400 (750)	143 (20)	27 (13)	8.3 (1.5)
	RM(sat)	7.5 (0.0)	3260 (643)	1440 (274)	5040 (1060)	126 (14)	11 (4)	27.9 (0.3)
	WTR(ar)	7.1 (0.5)	102 (24)	75 (6)	975 (87)	97 (3)	1160 (92)	3.4 (0.5)
	WTR(sat)	6.8 (0.0)	168 (89)	137 (12)	978 (189)	104 (8)	1230 (300)	6.0 (0.8)
high	Control	6.8 (0.0)	241 (30)	606 (37)	1250 (40)	191 (6)	310 (9)	34.5 (1.6)
	RM(ar)	7.7 (0.1)	2260 (143)	835 (96)	7290 (2150)	122 (3)	28 (7)	11.5 (2.1)
	RM(sat)	7.3 (0.3)	2500 (357)	1580 (22)	6475 (140)	182 (29)	27 (4)	23.7 (0.3)
	WTR(ar)	7.6 (0.0)	162 (13)	162 (0)	897 (128)	124 (10)	1200 (221)	7.4 (1.2)
	WTR(sat)	7.8 (0.0)	143 (39)	229 (16)	892 (97)	127 (19)	1080 (121)	10.9 (0.5)

### Legend

RM(ar)	‘As received’ Red Mud
RM(sat)	Saturated / Partially saturated Red Mud
WTR0	‘As received’ Water Treatment Residual
WTR100	Saturated / Partially saturated Water Treatment Residual
DPS <sub>mod</sub>	Modified Degree of P Saturation, defined as (M3 -P/[Al+Fe+Ca])

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**Table S2** Soil pH, electrical conductivity (EC) and Mehlich extractable P (M3-P), calcium (M3-Ca), iron (M3-Fe), aluminum (M3-Al) and degree of P saturation (DPS) in the silt loam soil after 90 days incubation. The three target soil M3-P levels were low (50 mg kg<sup>-1</sup>), medium (200 mg kg<sup>-1</sup>) and high (550 mg kg<sup>-1</sup>). (n=3, SD in parentheses). Amendments are as described in Table S1.

Silt loam soil (M3-P)	Treatment	pH	EC (μS/cm)	M3-P (mg kg <sup>-1</sup> )	M3-Ca (mg kg <sup>-1</sup> )	M3-Fe (mg kg <sup>-1</sup> )	M3-Al (mg kg <sup>-1</sup> )	DPS <sub>mod</sub> (%)
low	Control	7.2 (0.1)	207 (93)	63 (6)	1623 (9)	139 (7)	362 (6)	3.0 (0.3)
	RM(ar)	7.6 (0.2)	2440 (49)	638 (2)	7037 (341)	90 (0)	25 (1)	8.9 (0.5)
	RM(sat)	7.6 (0.1)	2280 (115)	1380 (318)	6117 (184)	115 (27)	35 (28)	22.1 (5.9)
	WTR(ar)	6.9 (0.0)	226 (59)	34 (3)	1234 (4)	98 (4)	1150 (39)	1.4 (0.1)
	WTR(sat)	6.9 (0.2)	217 (51)	94 (7)	1310 (134)	117 (19)	1090 (131)	3.8 (0.7)
med.	Control	7.4 (0.1)	157 (123)	168 (9)	1610 (42)	345 (13)	369 (5)	7.2 (0.3)
	RM(ar)	7.7 (0.0)	2780 (689)	716 (11)	6580 (828)	91 (2)	24 (1)	10.8 (1.5)
	RM(sat)	7.4 (0.2)	2970 (405)	1620 (289)	6790 (493)	87 (11)	28 (10)	23.7 (5.9)
	WTR(ar)	6.8 (0.1)	233 (12)	75 (4)	1330 (17)	119 (1)	1070 (54)	3.0 (0.2)
	WTR(sat)	7.0 (0.4)	247 (67)	130 (3)	1320 (17)	124 (7)	1080 (71)	5.1 (0.0)
high	Control	7.1 (0.5)	259 (98)	518 (68)	1510 (122)	372 (127)	408 (33)	23.0 (5.8)
	RM(ar)	7.9 (0.1)	2630 (28)	828 (39)	7610 (1590)	115 (16)	29 (5)	10.8 (1.7)
	RM(sat)	7.4 (0.2)	2970 (561)	1590 (68)	6010 (763)	98 (1)	28 (4)	26.0 (2.1)
	WTR(ar)	7.2 (0.3)	258 (49)	147 (6)	1310 (20)	160 (3)	1100 (11)	5.7 (0.2)
	WTR(sat)	7.6 (0.2)	297 (58)	216 (12)	1200 (143)	171 (9)	1160 (134)	8.6 (1.4)

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593 **Table S3** Soil pH, electrical conductivity (EC) and Mehlich extractable P (M3-P), calcium (M3-  
 594 Ca), iron (M3-Fe), aluminum (M3-Al) and degree of P saturation (DPS) in the clay loam soil  
 595 after 90 days incubation. The three target soil M3-P levels were low (50 mg kg<sup>-1</sup>), medium (200  
 596 mg kg<sup>-1</sup>) and high (550 mg kg<sup>-1</sup>). (n=3, SD in parentheses). Amendments are as described in  
 597 Table S1.

Clay loam soil (M3-P)	Treatment	pH	EC (μS/cm)	M3-P (mg kg <sup>-1</sup> )	M3-Ca (mg kg <sup>-1</sup> )	M3-Fe (mg kg <sup>-1</sup> )	M3-Al (mg kg <sup>-1</sup> )	DPS <sub>mod</sub> (%)
low	Control	6.2 (1.0)	84 (24)	25 (1)	1210 (20)	59 (8)	1040 (11)	1.1 (0.0)
	RM(ar)	7.7 (0.0)	2680 (358)	681 (15)	11400 (837)	61 (63)	361 (12)	5.8 (0.2)
	RM(sat)	7.0 (0.0)	5200 (3600)	1530 (41)	9230 (491)	75 (42)	341 (4)	15.8 (0.3)
	WTR(ar)	6.4 (0.2)	88 (24)	12 (1)	1070 (102)	39 (1)	1340 (71)	0.5 (0.1)
	WTR(sat)	6.8 (0.5)	167 (135)	49 (0)	1010 (31)	46 (2)	1320 (18)	2.1 (0.0)
med.	Control	5.7 (0.2)	103 (21)	126 (4)	1080 (60)	74 (3)	982 (4)	5.9 (0.4)
	RM(ar)	7.7 (0.0)	2950 (116)	760 (73)	10800 (424)	110 (15)	344 (57)	6.7 (0.4)
	RM(sat)	7.2 (0.0)	2700 (52)	1690 (394)	8870 (732)	79 (2)	312 (88)	18.2 (3.0)
	WTR(ar)	6.7 (0.2)	95 (8)	43 (2)	1060 (71)	46 (1)	1360 (0)	1.7 (0.1)
	WTR(sat)	6.9 (0.2)	72 (4)	81 (2)	1030 (82)	50 (1)	1320 (76)	3.4 (0.3)
high	Control	5.8 (0.0)	158 (6)	473 (11)	1000 (16)	134 (3)	997 (7)	22.2 (0.6)
	RM(ar)	7.7 (0.1)	2930 (129)	910 (12)	10700 (505)	82 (11)	331 (9)	8.2 (0.5)
	RM(sat)	7.1 (0.0)	2640 (158)	1660 (331)	8250 (192)	132 (8)	332 (52)	19.0 (3.5)
	WTR(ar)	6.8 (0.0)	120 (12)	130 (4)	934 (9)	66 (1)	1250 (8)	5.8 (0.2)
	WTR(sat)	7.3 (0.0)	82 (20)	162 (21)	969 (83)	73 (3)	1310 (107)	6.9 (1.5)

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