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1 **Bitterness in sodium caseinate hydrolysates: Role of enzyme preparation**
2 **and degree of hydrolysis**

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4 Running title: Bitterness in sodium caseinate hydrolysates

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19 **ABSTRACT**

20 **BACKGROUND**

21 Enzymatic hydrolysis of sodium caseinate (NaCas) may lead to the development of
22 bitterness. Careful selection of hydrolysis conditions (i.e., enzyme preparation and
23 duration) yielding different degrees of hydrolysis (DH) may aid in the development of low
24 bitterness.

25 **RESULTS**

26 Eighteen NaCas hydrolysates were generated with four enzyme preparations (Alcalase
27 2.4L, Prolyve 1000, FlavorPro Whey and pepsin) to different DH values. Hydrolysate
28 bitterness score, assessed using a trained panel (10 assessors), generally increased at higher
29 DH values for Alcalase, Prolyve and pepsin hydrolysates. However, all FlavorPro Whey
30 hydrolysates (DH: 0.38 to 10.62%) displayed low bitterness score values (< 26.0%)
31 comparable to intact NaCas ($13.8 \pm 2.0\%$, $p > 0.05$).

32 **CONCLUSION**

33 Enzyme preparation and DH affect the bitterness of NaCas hydrolysates. The results are
34 relevant for the generation of NaCas hydrolysates with reduced bitterness.

35 **Key words:** casein hydrolysates; bitterness; enzymatic hydrolysis; FlavorPro Whey.

36

37 INTRODUCTION

38 Caseins (CNs) represent ~ 80% (w/w) of the total protein fraction of bovine milk.¹ CNs
39 may be used as an ingredient in a wide range of food products and play an important role in
40 the nutritional and technofunctional properties of food products.² Intact CNs may not be
41 suitable for certain applications, such as low pH beverages, due to their relatively poor
42 solubility. One option to improve the limited solubility of CNs, especially at their
43 isoelectric point (pI), is to subject them to hydrolysis with food-grade proteolytic
44 preparations.³ However, high levels of hydrolysis of the CNs may lead to bitterness.^{4,5}

45 A positive link between bitterness and the occurrence of hydrophobic amino acids (e.g., Pro
46 residues) in peptides has been suggested in several studies.⁶ CNs are relatively rich in Pro,
47 which may be contributory to CN hydrolysate bitterness. To date, there is a limited
48 understanding on the role of hydrolytic parameters (i.e., enzyme, temperature, pH, time,
49 substrate, enzyme concentration, etc.) which lead to the generation of bitter peptides.
50 Specific peptidolytic/proteolytic enzyme preparations have been linked with enhanced or
51 reduced bitterness in CN hydrolysates.⁷⁻¹⁰ In addition, the level of hydrolysis may play a
52 role in overall hydrolysate bitterness. Contradictory reports exist on the role of DH in CN
53 hydrolysate bitterness. Increases in perceived bitterness have been shown with increasing
54 degree of hydrolysis (DH) for tryptic β -CN hydrolysates.¹⁰ DH values as low as 0.5% may
55 yielded bitterness in CNs hydrolysed with trypsin or a *Bacillus* proteinase.⁸ On the other
56 hand, a significant reduction in bitterness (28 vs. 65%) was observed following utilisation
57 of exopeptidases, which increased the DH of a tryptic β -CN hydrolysate from 9 to 20%.⁷ In
58 contrast, no correlation between the DH of commercially available sodium caseinate
59 (NaCas) hydrolysates and bitterness was reported.¹¹ The aim of this study was to determine

60 the relationship between bitterness and DH for a range of CN hydrolysates generated with
61 four different enzyme preparations.

62 **MATERIALS AND METHODS**

63 **Reagents**

64 NaCas (85.92% (w/w) protein) was provided by Arrabawn Co-op Society Ltd. (Tipperary,
65 Ireland). The food-grade proteolytic preparations, Alcalase 2.4L (2.4 Anson U g⁻¹,
66 Novozymes A/S, Bagsvaerd, Denmark), Prolyve 1000 (2.2 Anson U g⁻¹, Lyven Enzymes
67 Industrielles, Caen, France), FlavorPro Whey (> 55 casein protease U g⁻¹) and porcine
68 pepsin (3000 FCC U g⁻¹, Biocatalysts Ltd, Cardiff, UK) were kindly provided by the
69 suppliers. All other reagents were of analytical grade (Sigma-Aldrich, Poole, Dorset, UK).

70 **Hydrolysate generation and degree of hydrolysis (DH) of the NaCas hydrolysates**

71 NaCas solutions (~ 2 L) were hydrolysed at 50°C, taking 5.0 % (w/v) solutions on a protein
72 basis for hydrolysis at pH 2.4 (pepsin) and 9.3% (w/v) on a protein basis for hydrolysis at
73 pH 7.0 (Alcalase, Prolyve and FlavorPro Whey) employing a pH stat (718 stat Titrino,
74 Metrohm, Herisau, Switzerland) delivering 1N HCl (pepsin) or 2N NaOH (Alcalase,
75 Prolyve or FlavorPro Whey) as described earlier.³ Different enzyme to substrate ratios
76 (E:S) and hydrolysis times were employed to generate 18 NaCas hydrolysates having
77 specific DH values (Table 1). The liquid enzyme preparations (Alcalase and Prolyve) were
78 used as is for hydrolysates having a DH > 4.0% or diluted in distilled water for the DH <
79 4.0% immediately prior to addition to the NaCas solution. Powder enzyme preparations
80 (FlavorPro Whey and pepsin) were directly dispersed into the NaCas solution. At the end of

81 the reaction, thermal inactivation was carried out at pH 7.0 and 80°C for 20 min using a
82 water bath. The DH of the NaCas hydrolysates was determined (n=3) using the TNBS
83 method of Adler-Nissen.¹²

84 **Bitterness evaluation of the NaCas hydrolysates**

85 The bitterness of the intact and hydrolysed NaCas was assessed using a trained sensory
86 panel consisting of ten assessors (6 females and 4 males) which were recruited within the
87 Department of Biological Sciences of the University of Limerick. These panellists had
88 previously been selected from 17 original assessors, based on their ability to detect sour,
89 sweet, salty and bitter tastes. The panel was trained over 3 sessions using standard caffeine
90 solutions (0, 0.025, 0.050, 0.075 and 0.100 % (w/v) as previously described.¹³
91 Subsequently, panellists were asked to perform quantitative descriptive analysis (QDA) on
92 the bitterness of Alcalase 19.25 DH hydrolysate. Hydrolysates were presented to panellists
93 at 0.45% (w/v) as the mean bitterness scores at this concentration were between the
94 minimum and maximum bitterness thresholds of the panellists, as previously described.⁷
95 Evaluation of the test samples was conducted at room temperature (21°C) in sensory
96 evaluation booths located in a room which was lit with 18 W halogen bulbs. At each
97 session, the assessors evaluated one sample set. Each set consisted of intact NaCas and
98 hydrolysates which were generated with either Alcalase, Prolyve, FlavorPro Whey or
99 pepsin to different DH values (Table 1). NaCas (obtained from the same batch) and
100 hydrolysate samples were resuspended in mineral water (Ballygowan, Newcastle West, Co.
101 Limerick, Ireland) at 0.45% (w/v) protein equivalent and were allowed to
102 equilibrate/hydrate overnight (16 h) at 4°C. These samples were then warmed up at room
103 temperature (21°C) for 1 h prior to each tasting session. Samples were randomly letter

104 coded (A, B, C, etc.) and were presented to the assessors in a random order. QDA on
105 bitterness intensity (or bitterness score) was reported as a percentage of perceived
106 bitterness, relative to standard solutions displaying between 0 (mineral water) and 100%
107 (0.100% (w/v) caffeine) bitterness. At each session, standards (mineral water and 0.100%
108 (w/v) caffeine solution) were provided to the assessors followed by the test samples which
109 were presented in a random order. Each sample was independently evaluated during three
110 different sessions (n=3). Therefore, each panellist attended 12 different tasting sessions
111 (four hydrolysate sets assessed three times) to evaluate all samples.

112 **Statistical analysis**

113 One-way analysis of variance (ANOVA) was performed on the mean bitterness scores.
114 Following ANOVA, a Student Newman Keuls post-hoc test was conducted for means
115 comparison at a significance level of $p < 0.05$ using SPSS (version 22, SPSS Inc., Chicago,
116 IL, USA).

117 **RESULTS AND DISCUSSION**

118 The bitterness scores for the intact and hydrolysed NaCas samples are summarised in Table
119 1. As expected, the mean bitterness score for intact NaCas was low (average bitterness 13.8
120 \pm 2.0%). The bitterness of all FlavorPro Whey hydrolysates was similar to that of intact
121 NaCas ($p > 0.05$, Table 1). At low DH values, i.e., \leq 3.41, 0.19 and 4.33% for Alcalase,
122 Prolyve and pepsin, respectively (Table 1), hydrolysate bitterness was not significantly
123 different ($p > 0.05$) from that of intact NaCas. At higher DH values, Alcalase, Prolyve and
124 pepsin hydrolysates had higher bitterness values than NaCas ($p < 0.05$, Table 1). However,

125 across all hydrolysates, there did not appear to be a direct relationship between DH and
126 bitterness score.

127 The impact of bitterness on food rejection has well been documented.¹⁴ Therefore, the
128 development of protein hydrolysates with low levels of bitterness is essential for their
129 formulation into various foods. Bitterness in CNs following enzymatic hydrolysis has been
130 linked to the release of hydrophobic peptides.⁴ In previous studies, increased bitterness of
131 β -CN hydrolysed with trypsin¹⁰ and whey protein concentrate (WPC) hydrolysed with
132 Alcalase 2.4L, Prolyve 1000 and Corolase 7089¹³ was reported at higher DH values.
133 Similar results were seen herein with Alcalase, Prolyve and pepsin NaCas hydrolysates.
134 However, the enzyme preparation used was also a determining factor in the bitterness
135 perceived in the NaCas hydrolysates.^{13,15} One enzyme preparation, FlavorPro Whey, was
136 identified herein for its ability to yield NaCas hydrolysates (DH < 11%) having mean
137 bitterness values similar to intact NaCas ($p > 0.05$). FlavorPro Whey is a proteolytic
138 preparation derived from *Aspergillus* spp with uncharacterised cleavage specificity, which
139 has (according to the manufacturer, Biocatalysts) been developed for its ability to reduce
140 whey protein hydrolysate bitterness. Apart from FitzGerald and O'Sullivan¹⁶ who recently
141 reported its ability to yield low bitterness CN hydrolysates, information on its role in the
142 generation of low bitterness food protein hydrolysates does not appear in the peer-reviewed
143 literature. The commercial *Aspergillus*-derived enzyme preparation, Flavourzyme (Novo
144 Nordisk, Bagsvaerd, Denmark), which contains both endoproteinase and exopeptidase
145 activities,¹⁷ has been shown to be effective in obtaining less bitter milk protein hydrolysates
146 compared to other enzyme preparations.¹⁵ The debittering ability of Flavourzyme has been
147 linked to the presence of exopeptidase activities within this preparation.^{4,18} Exopeptidase
148 activities can cleave at the C- or N-terminal side of hydrophobic amino acid residues,

149 thereby bringing about a reduction in bitterness.¹⁹ A possible explanation for the low
150 bitterness of the FlavorPro Whey NaCas hydrolysates may therefore be linked to the
151 presence of exopeptidase activities within this enzyme preparation. This hypothesis needs
152 to be confirmed by specifically characterising the proteolytic and peptidolytic activities
153 present within FlavorPro Whey.

154 **CONCLUSIONS**

155 FlavorPro Whey was identified for its ability to yield non-bitter NaCas hydrolysates over a
156 range of DH values (0-11%). The data generated herein may be employed to inform the
157 selection of enzyme preparations and target DH values to generate hydrolysates with
158 adequate sensory properties for future food formulations. Such hydrolysates may find
159 application in the development of protein/peptide-fortified ready-to-drink infant formulae,
160 fruit juices and low pH beverages.

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166 **CONFLICTS OF INTERESTS**

167 The authors have no conflicts of interest, financial or otherwise.

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Table 1. Mean bitterness scores of intact sodium caseinate (NaCas) and NaCas hydrolysates generated with Alcalase, Prolyve, FlavorPro Whey and pepsin at different degree of hydrolysis (DH) values.

| Set | Sample | DH [†] | E:S [†] | Hydrolysis time (min) [†] | Mean bitterness score ^{††} |
|----------------|-------------------------|-----------------|------------------|------------------------------------|-------------------------------------|
| Alcalase | Intact NaCas | - | - | - | 11.6 ± 2.5 ^{a,b} |
| | Alcalase 0.68 DH | 0.68 ± 0.04 | 0.004 | 2 | 12.6 ± 3.3 ^{a,b} |
| | Alcalase 1.35 DH | 1.35 ± 0.05 | 0.08 | 2 | 12.8 ± 2.9 ^{a,b,c} |
| | Alcalase 3.41 DH | 3.41 ± 0.06 | 0.82 | 2 | 35.4 ± 4.3 ^{b,c,d,e} |
| | Alcalase 11.11 DH | 11.11 ± 0.21 | 2.47 | 25 | 67.4 ± 4.9 ^{e,f,g} |
| | Alcalase 17.15 DH | 17.15 ± 0.17 | 2.47 | 90 | 70.8 ± 3.9 ^{f,g} |
| Prolyve | Alcalase 19.25 DH | 19.25 ± 0.73 | 2.47 | 240 | 66.8 ± 4.8 ^{e,f,g} |
| | Intact NaCas | - | - | - | 11.7 ± 2.5 ^a |
| | Prolyve 0.19 DH | 0.19 ± 0.11 | 0.004 | 2 | 18.8 ± 3.9 ^{a,b,c} |
| | Prolyve 3.68 DH | 3.68 ± 0.06 | 0.82 | 2 | 31.5 ± 3.1 ^{c,d,e,f} |
| | Prolyve 9.64 DH | 9.64 ± 0.03 | 2.47 | 29 | 79.6 ± 4.7 ^g |
| FlavorPro Whey | Prolyve 14.04 DH | 14.04 ± 0.25 | 2.47 | 180 | 66.0 ± 4.8 ^{e,f,g} |
| | Intact NaCas | - | - | - | 14.4 ± 3.5 ^{a,b} |
| | FlavorPro Whey 0.38 DH | 0.38 ± 0.17 | 0.03 | 2 | 20.0 ± 3.4 ^{a,b,c} |
| | FlavorPro Whey 1.37 DH | 1.37 ± 0.05 | 0.31 | 2 | 22.9 ± 4.10 ^{a,b,c} |
| | FlavorPro Whey 2.55 DH | 2.55 ± 0.20 | 0.63 | 2 | 20.6 ± 3.4 ^{a,b,c} |
| | FlavorPro Whey 6.35 DH | 6.35 ± 0.13 | 0.63 | 62 | 25.7 ± 2.9 ^{a,b,c,d} |
| Pepsin | FlavorPro Whey 10.62 DH | 10.62 ± 0.16 | 0.63 | 241 | 25.7 ± 4.2 ^{a,b,c} |
| | Intact NaCas | - | - | - | 18.7 ± 3.7 ^{a,b,c} |
| | Pepsin 0.19 DH | 0.19 ± 0.11 | 0.025 | 2 | 16.1 ± 3.3 ^{a,b,c} |
| | Pepsin 1.31 DH | 1.31 ± 0.06 | 0.25 | 2 | 21.4 ± 4.5 ^{a,b,c} |
| | Pepsin 2.58 DH | 2.58 ± 0.09 | 0.25 | 27 | 24.2 ± 3.8 ^{a,b,c} |
| | Pepsin 4.33 DH | 4.33 ± 0.06 | 0.25 | 53 | 39.5 ± 6.0 ^{b,c,d,e} |
| | Pepsin 5.22 DH | 5.22 ± 0.23 | 0.25 | 240 | 54.5 ± 6.7 ^{d,e,f,g} |

[†]DH values and hydrolysis conditions (time and enzyme to substrate ratio (E:S)) are taken from Rajarathnam *et al.*³

^{††}Each value is the mean bitterness score obtained from 10 assessors ± standard error of the mean (SEM) in triplicate (n=3). Values

with different superscript letters are significantly different ($p < 0.05$).